



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-A-1A

Job Sheet 173916



Part No: RBE350A94-3700-A-1A

Job Qty: 18 ea

Part Name: Long Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 4/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3700-A Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	18 Ea		4/13/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	18 pcs		4/14/18	0.00	1.80	Small Fab-3		MLC DAS
120	QC	18 pcs		4/14/18	0.00	0.00	QC5		38
130	Packaging	18 pcs		4/14/18	0.00	0.00	Packaging3-1		DAS 9-88
140	QC21-SA	18 Ea		4/14/18	0.00	0.00	QC21		MLC 21 9-88

Part Op 110 - Assemble as per DWG. Sheet 2--Loctite 262 B M B 8766 Exp: 10/19 -See note 1

JUL 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	36 Ea (2 ea)	90-Start up Operation	2 ea 5016493 10 ea 5054248
92905A225	Extended Point Set Screw, Dog Point	18 Ea (1 ea)	90-Start up Operation	7 ea 5038436 11 ea 5057496
CL-2-C	Lanyard Wire	23.4000 ft (1.3 ea)	90-Start up Operation	5026878
NAS1756-12	Remove Before Flight	18 Ea (1 ea)	90-Start up Operation	5054659
RBE350A94-3700-A-01	Tube	18 Ea (1 ea)	90-Start up Operation	5079191
RBE350A94-3700-A-03	Top	18 Ea (1 ea)	90-Start up Operation	6 ea 5043995 12 ea 5047551
RBE350A94-3700-A-05	Foot	18 Ea (1 ea)	90-Start up Operation	12 ea 5053537 6 ea 5080303

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	36	602	0
	92905A225	18	25	0
	CL-2-C	23	463	0
	NAS1756-12	18	110	0
	RBE350A94-3700-A-01	18	19	0
	RBE350A94-3700-A-03	18	40	0
	RBE350A94-3700-A-05	18	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CO'

ANCE / UPDATE



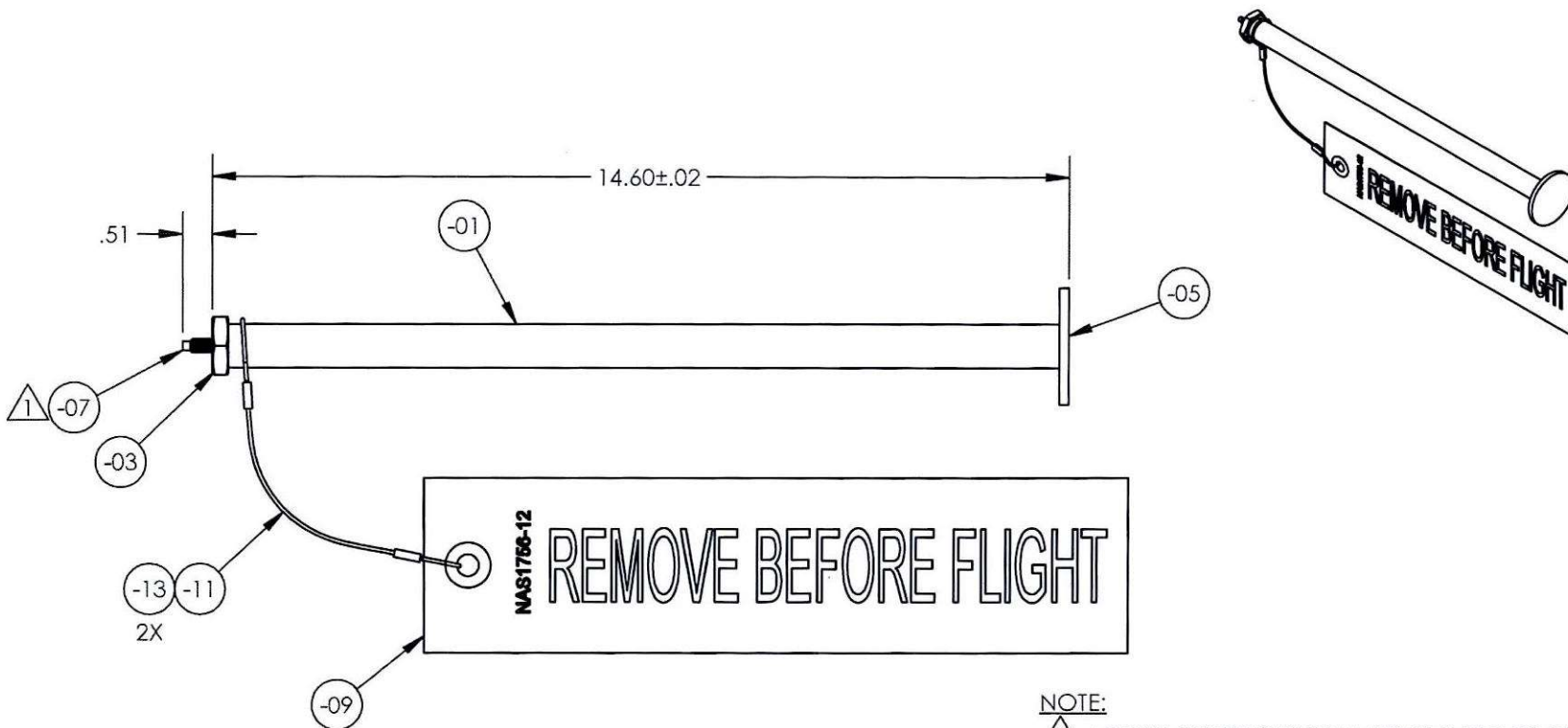
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rev _____ Dart Aerospace Ltd. 1270 Aberdeen Street Keweenaw, ON K6A 1K7 CANADA TEL: 1 519 692-5200 Email: sales@dartaero.com www.dartaero.com Container No: S093480 Part: RBE350A94 Job No: 173916 Serial No/ Batch: S093480 Revision: 7 Inspector: Exp Date: Instructions:																																																									
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
7	16-0282	-1A ADDED TO BOM QTY: 3. ADDED DRAWING.	1/3/2017	DPD	JAG



NOTE:

- 1 APPLY LOCTITE 262 TO MATING THREADS OF -03 CAP & -07 EXTENDED POINT SET SCREW, DOG POINT.

(-1A)
LONG BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL LONG BRACE	
DWG NO. RBE350A94-3700-A-1A	REV 7
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	EUROCOPTER AS350/355
SCALE 1:3	DATE 8/21/2012
SHEET 2 OF 5	